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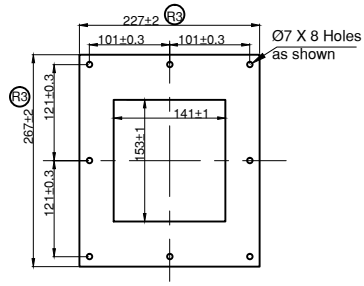
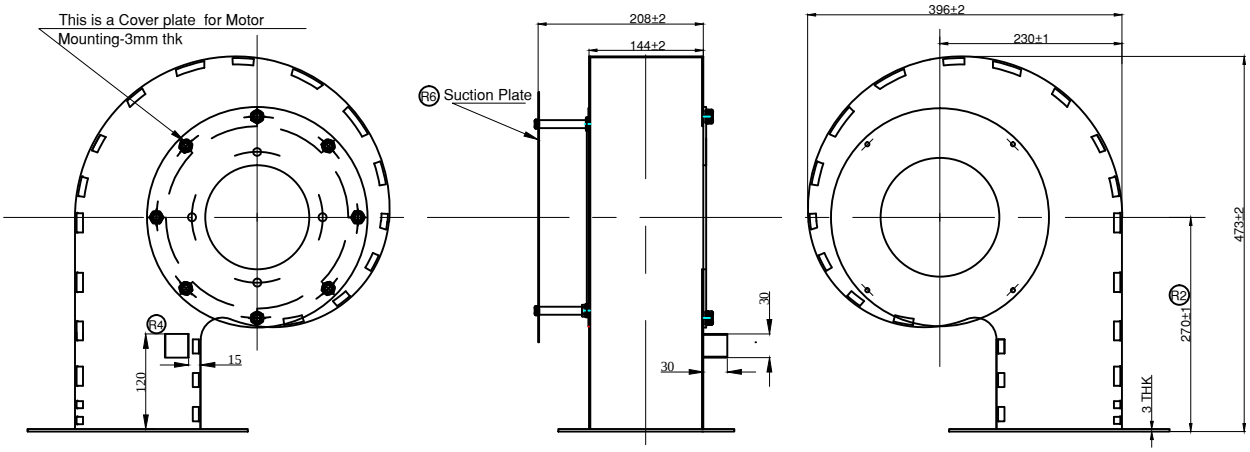
DEVIATION ON UNTOLERANCED DIMENSIONS IS:2102									
DIMENSION	OVER	0.5	3	6	30	120	400	1000	2000
	UP TO & INCL.	3	6	30	120	400	1000	2000	4000
MACHINE TOLERANCE		±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
FABRICATION TOLERANCE		±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4

SURFACE FINISH SYMBOLS					
ROUGHNESS SYMBOL	CYL.GRINDING	SUR.GRINDING	MACHINING		ROUGH MACHINING
	CG	SG	M		RM
ROUGHNESS VALUES Ra µm	0.8	0.8	3.2	6.3	25

ISSUE	DESCRIPTION	DATE	SIG
R1	Flange outer and CRS dimension changed	28.06.10	A.S
R2	Casing Centre Height 270 was 182,casing Material SS304 was CRCA	30.06.10	A.S
R3	Flange outer dimension 227 was 222 ,267 was 278	16.08.10	A.S
R4	Motor Lead Wire clamp included	03.11.10	A.S
R5	2800 m³/Hr was 2500m³/Hr	23.05.11	A.S
R6	Suction Plate included	26.05.11	A.S

Material of construction:
1) Casing -SS304 (R2)
2) Impeller -SS304





Model	Maximum Air Vol m³/Hr ±10%	Maximum Working Pressure pascal	Recommended Motor Output Kw/Hp	Speed RPM	Noise Level db A
CB225T2-01- L	2800(1650Cfm) (R5)	1470(150mmwc) (R5)	2.2/3	2800	78

The Impeller is Balanced to Grade 6.3 -ISO 1940
Casing is cleated type and is not of welded type

Note:
*Air Output And Pressure data are provided for Reference Only
*Air output - Conversion to cfm: multiply "m³/hr"by 0.59
*Static Pressure - Conversion to pascal: multiply "mmwc" by 9.81

Motor:
* The Supply of Motor is not in our scope of supply
* Design is suitable for motors with the following Specification
1) Frame Size -90L
2)Flange and Foot Mounted
3) Flange Fixing PCD 165 x Dia 10 x 4Holes

* Vibration Limited to 2.8mm/sec rms,as per ISOStandard14694-2003,Table4,BV3,Measured at Motor Bearing

DIM IN ( ) IS FOR REFERENCE ONLY	DEVATION ON UNTOLERANCED DIMENSION ARE TO BE AS PER IS:2101-MEDIUM CLASS				
ALL DIMENSIONS ARE IN MM	FILE NAME : Specification CB225 T2-01- L.dwg			SCALE - NTS	FIRST ANGLE PROJ
DESIGNED BY	CHECKED BY A.S	APPROVED BY A.S	DATE:	ISSUED DATE	

Dynamic Motors (India) Pvt. Ltd.
CHENNAI - 600 058, INDIA
www.dynamicmotorsindia.com
research@dynamicmotorsindia.com

SPECIFICATION CB225 T2-01- L

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